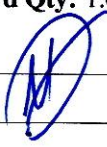


Work Order ID 161812

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161812

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/5/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED/C
Approvals: Process Plan:  Date: MAY 23 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								
100	Weld per dwg A/R S.S. rod Batch: <u>B136695</u>	0.00							
100	Large Fab								
Large Fab	Memo	3.18							
Large Fab	1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4- Weld D4672-1 blanking plates as per dwg								<u> <u>Cy</u> <u>17-06-07</u></u>
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
110	QC								
Quality Control	Memo	0.02							
									<u> <u>17-06-08</u> <u>RD</u></u>

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[illegible]

Work Order ID 161812

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161812

Page 3

Item ID: D3913-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/31/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/5/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: SCHEDULED/C

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130	<i>M 137176</i>					<i>1</i>	<i>0</i>	<i>170612</i>	<i>DAS 34 9-89</i>
Powdercoat	Memo	0.68							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	1ST COAT: <i>1.25</i>								
	START TIME: <i>375°</i>								
	OVEN TEMPERATURE: <i>1.40</i>								
	FINISH TIME: <i>1.40</i>								
	***** 2nd coat if necessary*****								
	2ND COAT:								
	START TIME: _____								
	OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.01							
Quality Control									
						<i>1</i>	<i>0</i>	<i>170612</i>	<i>DAS 15 9-89</i>

Work Order ID 161812

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161812

Page 4

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/5/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* HandFinish Hand Finishing	Assemble as per dwg Memo Pick Kit JUN 09 2017 DAS 6 9-89	0.00 0.53				<u>1</u>	<u>1</u>	<u>170612</u>	
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.02				<u>1</u>			DAS 38 9-89 JUN 13 2017
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>w/o</u> Memo	0.00 0.01		<u>D4030-043/13161811</u>		<u>1</u>	<u>1</u>	<u>170612</u>	

Work Order ID 161812

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161812

Page 5

Item ID: D3913-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/31/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/5/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: SCHEDULED/C

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.10							
Quality Control									

JUN 13 2017

Picklist Print

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Page 1

Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
✓ D3913-1* Rib		Manufactured	No			100	Each	6.0000	1	1			
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				WA004	6								
				157576	6								
✓ D3913-3* Rib		Manufactured	No			100	Each	6.0000	1	1			
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				WA004	6								
				161329	6								
✓ D3913-7* Rib		Manufactured	No			100	Each	16.0000	2	2			
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				WA004	16								
				160504	6								
				161465	10								
✓ D3913-9* Hinge Rib		Manufactured	No			100	Each	6.0000	1	1			
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				WA004	6								
				157483	6								

B157576 → 1x C 17-06-0

B161329 → 1x C 17-06-0

B161482 → 2x C 17-06-0

B157483 → 1x C 17-06-0

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Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

✓ J	D3916-5	Manufactured	No	100	Each	8.0000	3	3	
	D3916-5						**		B161510 → 3x C 17-06-05
	Light Rib								
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
		WA004		8					
		160517		2					
		161459		6					
✓ J	D3916-041	Manufactured	No	100	Each	2.0000	2	2	
	D3916-041						**		B162047 → 2x C 17-06-05
	Rib Assembly								
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
		WA004		2					
		161418		2					
✓ J	D4017-7	Manufactured	No	100	Each	14.0000	3	3	
	D4017-7						**		B161510 → 3x C 17-06-05
	Rib								
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
		WA004		14					
		160510		14					
✓ J	D4017-9	Manufactured	No	100	Each	24.0000	2	2	
	D4017-9						**		B161509 → 2x C 17-06-05
	Rib								
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
		WA004		24					
		161460		4					
		161509		20					

Picklist Print

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Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

D4034-041

Manufactured No

100

Each

3.0000

1

1

✓ *D4034-041*

Aft Upper Rib Assembly

**

B160516 → 1x G 17-06-01

Location

Loc Qty

Loc Code

WA004

3

157479

1

160516

2

D4034-043

Manufactured No

100

Each

3.0000

1

1

✓ *D4034-043*

Fwd Upper Rib Assembly

**

B161538 → 21x G 17-06-01

Location

Loc Qty

Loc Code

WA004

3

160515

1

161421

2

D2581

Manufactured No

100

Each

16.0000

2

2

✓ *D2581*

Mounting Bracket

**

B161800 → 26 G 17-06-01

Location

Loc Qty

Loc Code

WA004

16

152803

14

159116

2

D2931

Manufactured No

150

Each

1,312.000

2

2

D2931

Bumper

**

JUN 09 2017

Location

Loc Qty

Loc Code

ST013

212

86435

212

ST025A

1100

86435

1100

DAS
6
9-89

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Page 4

Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-15
D3913-15
Wide Handle Plate

Manufactured No

100 Each 5.0000 1 1

**

B157671 → 1x C/ 17-05-06

Location

Loc Qty

Loc Code

WA004

5

157671

5

✓ D4016-1
D4016-1
Hinge Half, Base

Manufactured No

100 Each 121.0000 3 3

**

* 3x C/ 17-06-07

Location

Loc Qty

Loc Code

WA004

121

154145

2

158630

19

159537

100

D159537 → 1x
B154145 → 2x
2x

✓ D4021-1
D4021-1
Handle Plate

Manufactured No

100 Each 10.0000 3 3

**

B161473 → 3x C/ 17-05-09

Location

Loc Qty

Loc Code

WA004

10

157523

10

D4021-5
D4021-5
Blanking Plate

Manufactured No

100 Each 3.0000 2 2

**

JUN 09 2017

DAS 6 9-00

Location

Loc Qty

Loc Code

ST071

3

157458

3

161812

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Page 5

Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

D4020-11

Manufactured No

100 Each

1.0000

2 2

D4020-11

End Mesh, Basket

**

B161475 21 CJ 17-06-07

Location

Loc Qty

Loc Code

WA004

1

157499

1

D4672-1

Manufactured No

100 Each

16.0000

2 2

D4672-1

Blanking Plate

**

B157497 21 CJ 17-06-07

Location

Loc Qty

Loc Code

WA004

16

153098

1

157497

15

M304EX0.75-16F

Purchased No

100 sf

772.5000

33 33

M304EX0 75-16F

Expanded Metal Flat SS

**

B137891 33 CJ 17-06-07

Location

Loc Qty

Loc Code

WA004

772.5

M136991

13.9

M137421

151.6

M137491

607

MS20600-AD4W3

Purchased No

150 Each

482.0000

2 2

MS20600-AD4W3

Cherry Rivet

**

JUN 09 2017

DAS
6
9-88

Location

Loc Qty

Loc Code

CCK004

300

m137412

300

ST308

122

m135603

122

WA003

60

m136648

60

2

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Page 6

Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

1,931.000

6

6

MS21042L3

**

JUN 09 2017

Nut

Location

Loc Qty

Loc Code

CCK007

1000

m137495

1000

FP001

91

m135945

91

GA

460

m134360

102

M136665

358

ST303

380

m137321

380

NAS1149F0332P

Purchased

No

150

Each

2,196.000

12

12

NAS1149F0332P

**

JUN 09 2017

Washer

Location

Loc Qty

Loc Code

GA

275

m133709

275

ST262

1921

m137075

121

m137412

1800

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Page 7

Work Order ID: 161812

161812

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/31/2017

Required Date: 6/5/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

150

Each

278.0000

6

6

AN3-10A

**

Bolt

Location

Loc Qty

Loc Code

GA

60

m136787

60

over003

100

m137321

0

m137544

100

ST349

118

m137321

118

NAS1149DN832J

Purchased

No

150

Each

2,530.000

2

2

NAS1149DN832.J

**

Washer

Location

Loc Qty

Loc Code

ST260a

2000

M137587

2000

ST264

530

M135297

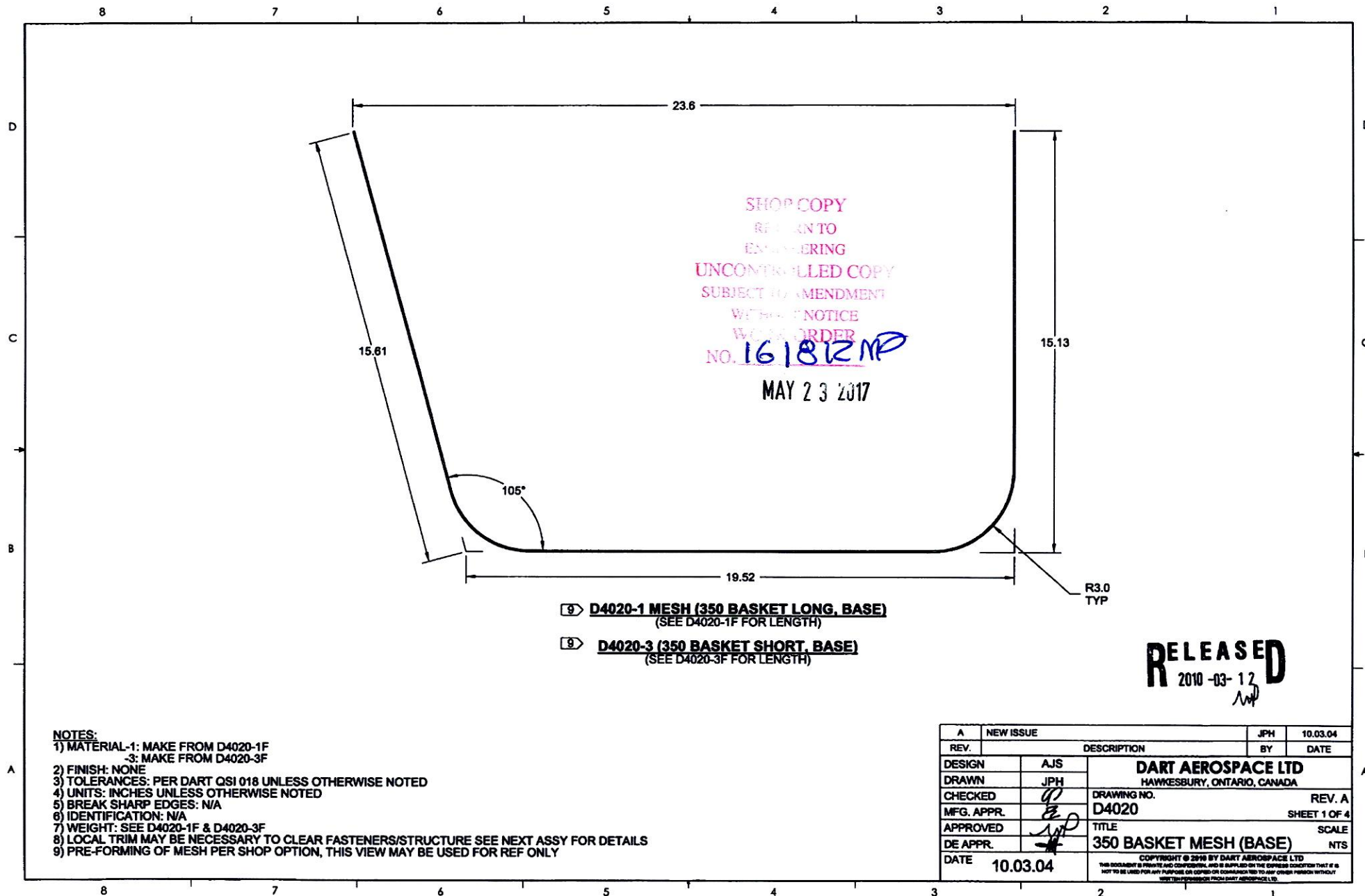
530

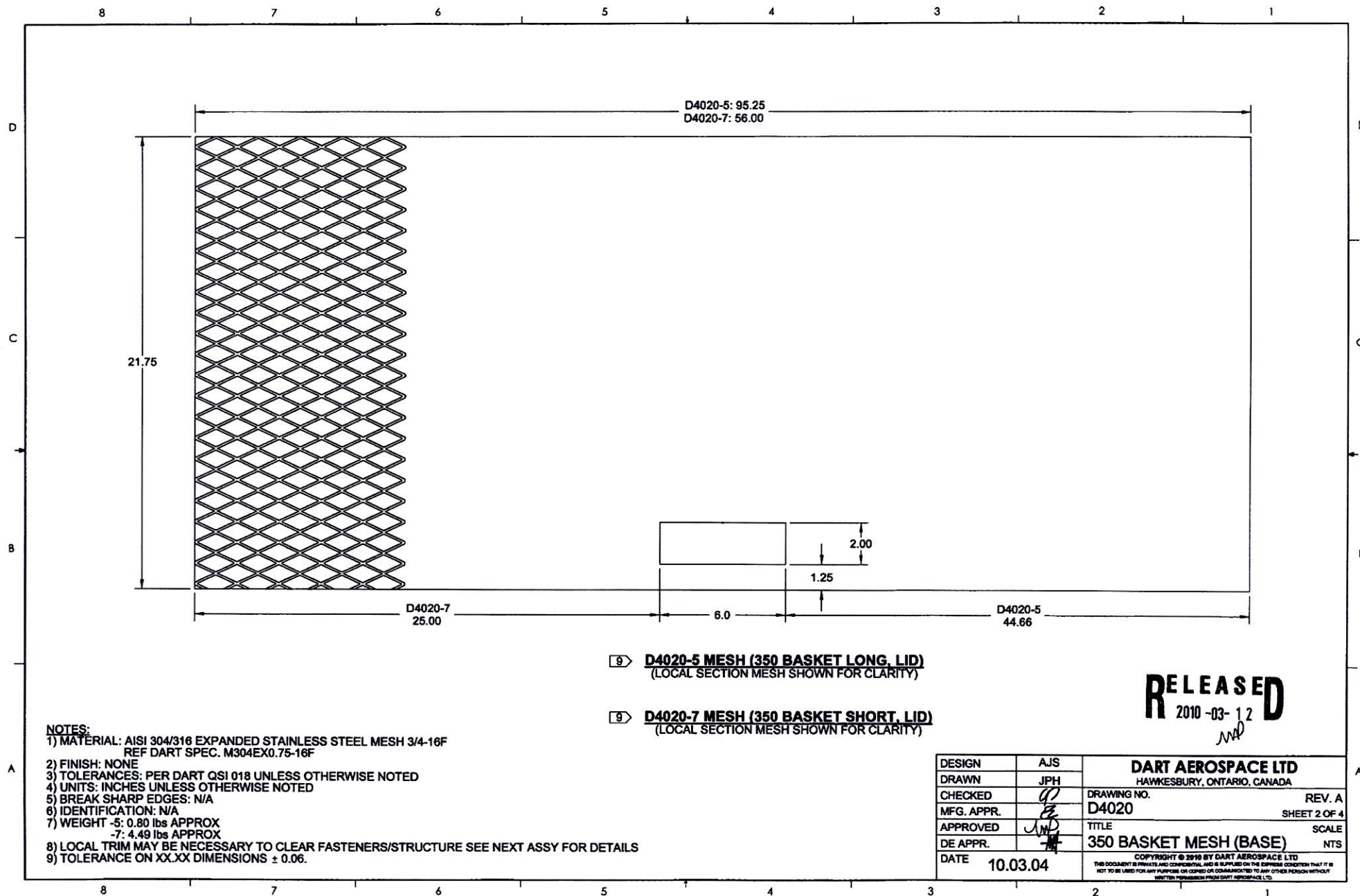
JUN 09 2017

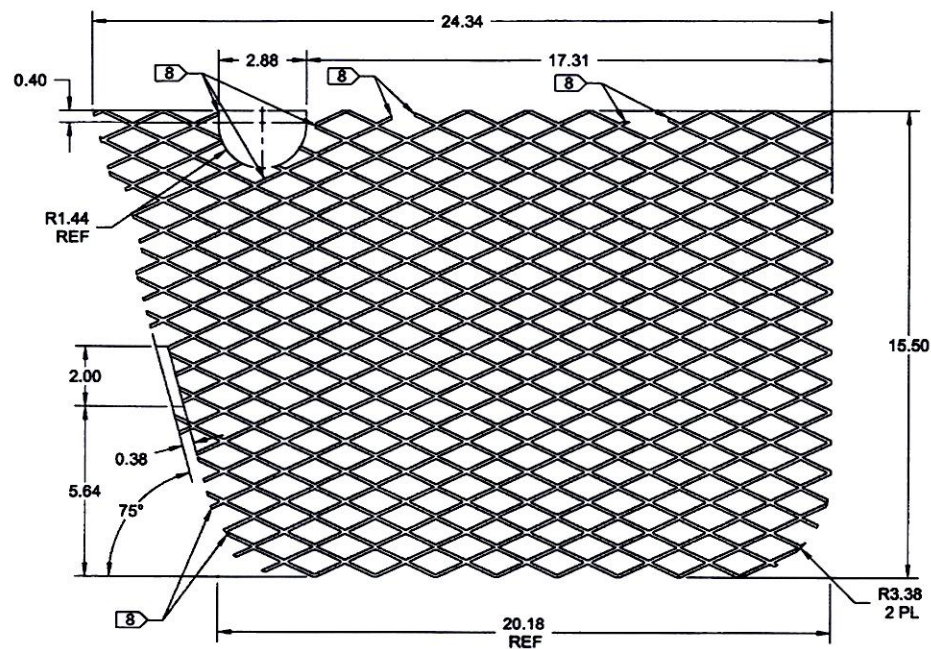
DAS
6
9-89

JUN 09 2017

DAS
6
9-89







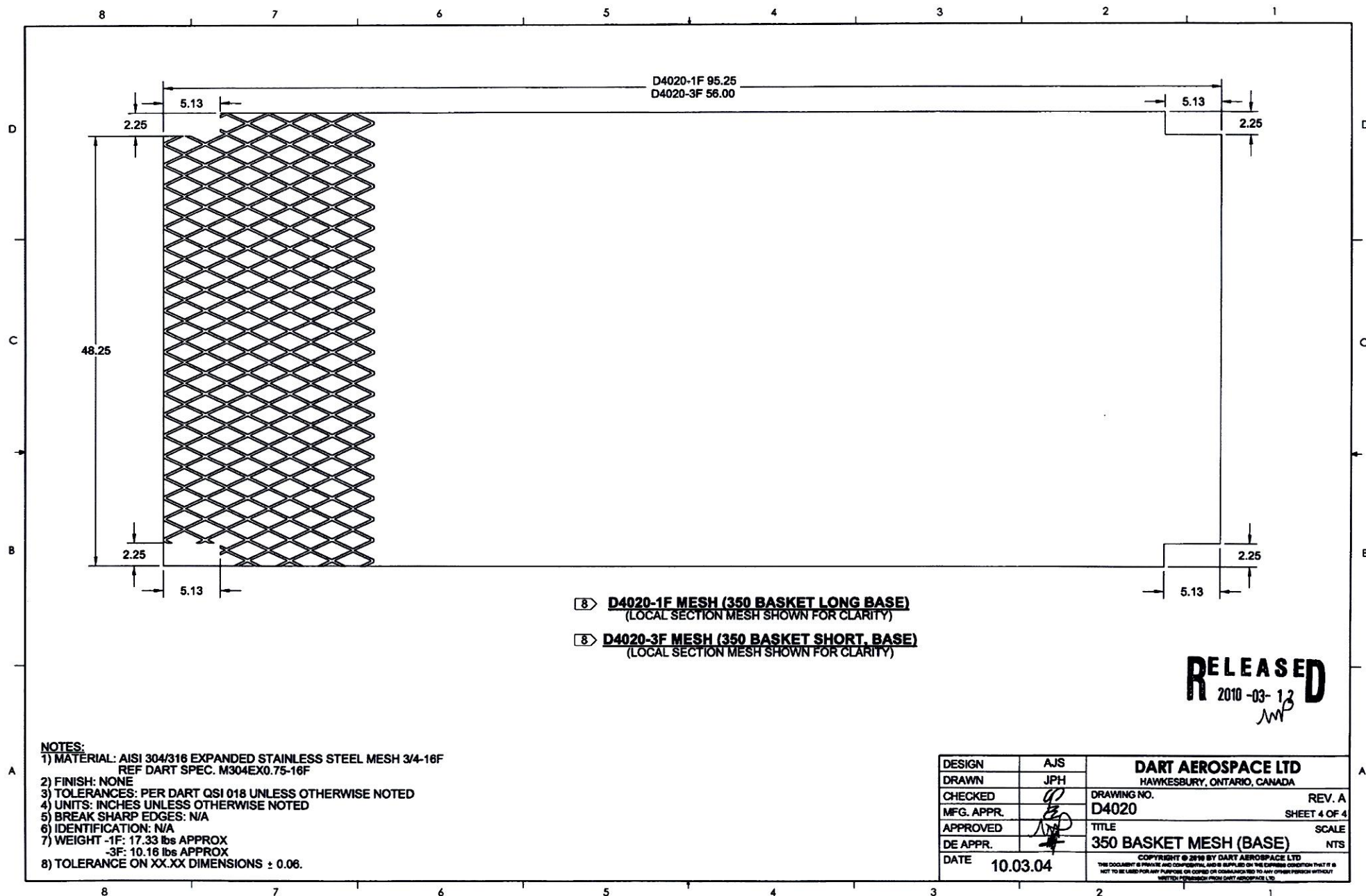
9) D4020-11 END MESH, BASKET

NOTES:

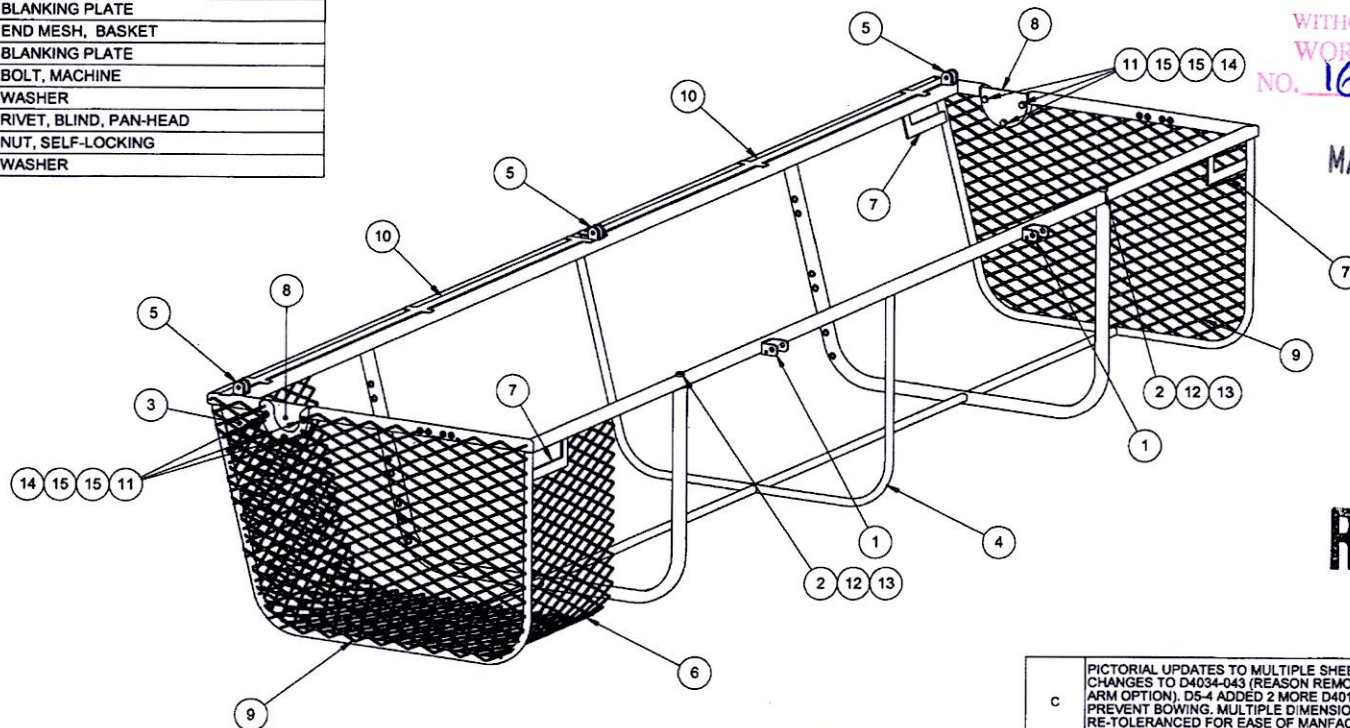
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4020	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

SHOP COPY
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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 161812 MP

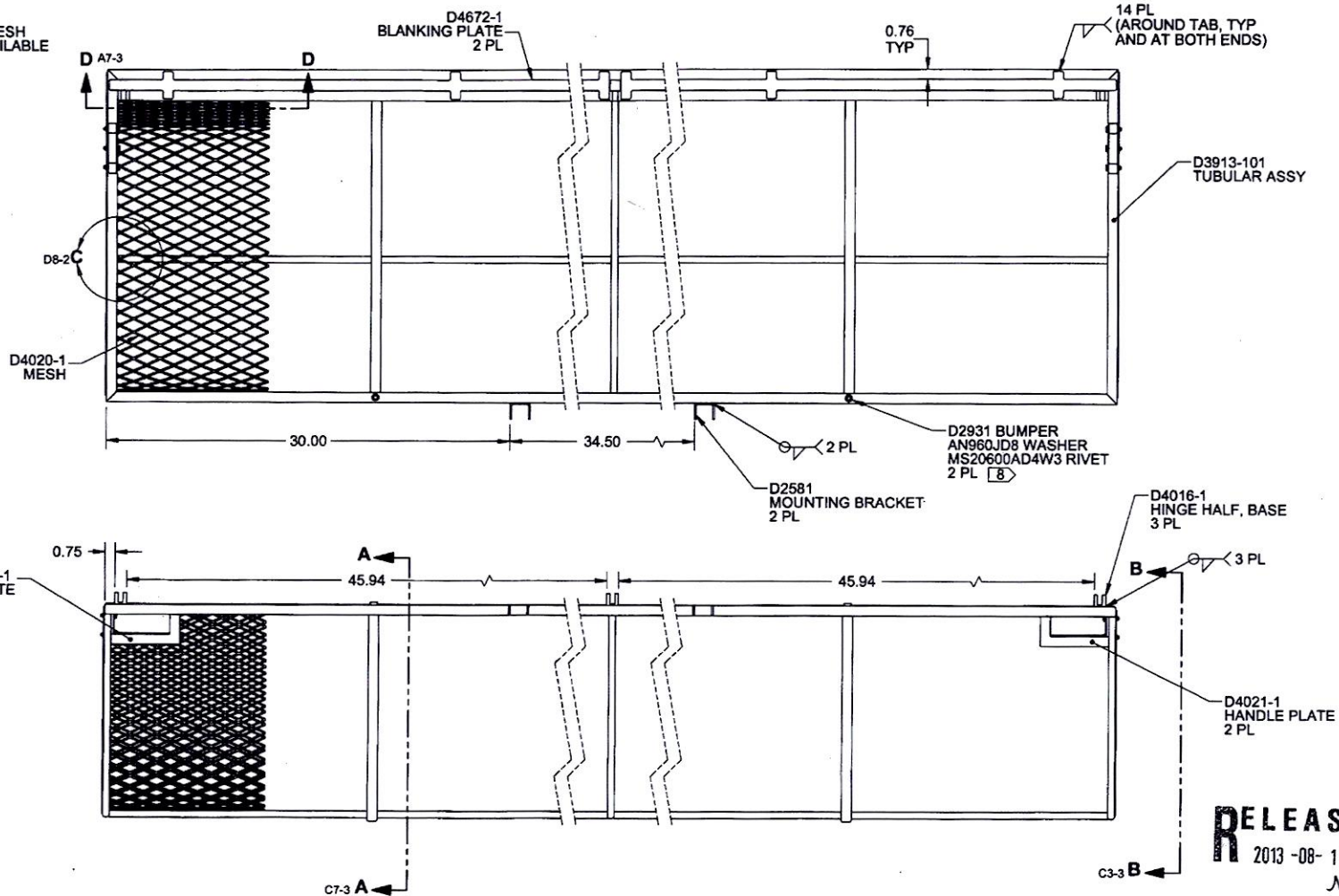
MAY 23 2017

RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C8-1, D2-2, D2-3, & D5-2). REASON: PART12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	MP	DRAWING NO.	REV. C
MFG. APPR.	MP	D3913	SHEET 1 OF 6
APPROVED	12/18	TITLE	SCALE
DE APPR.	12/18	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

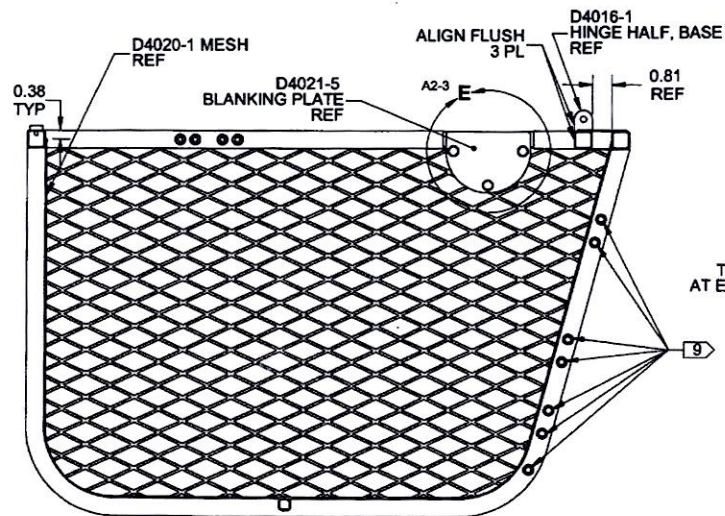
DETAIL C D7-2
SCALE: 2X



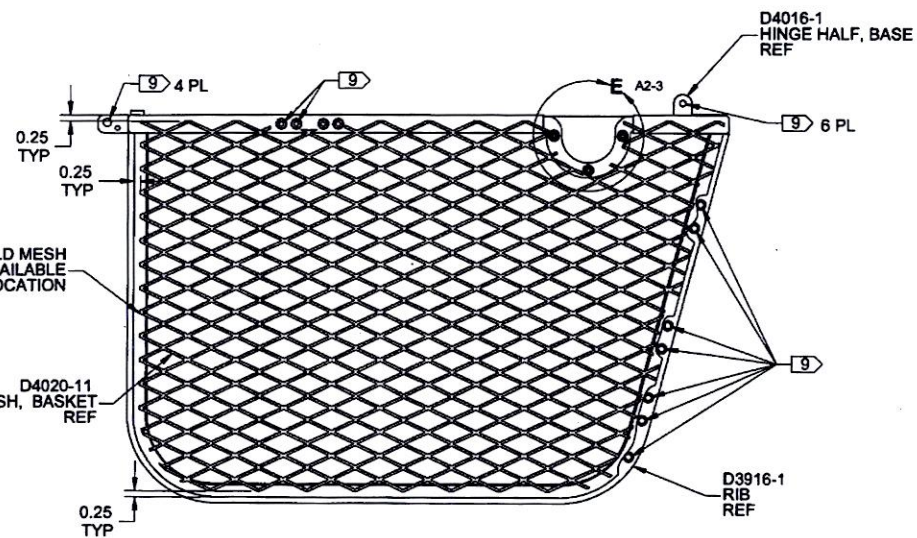
D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

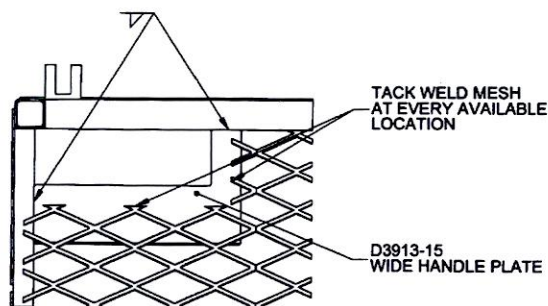
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



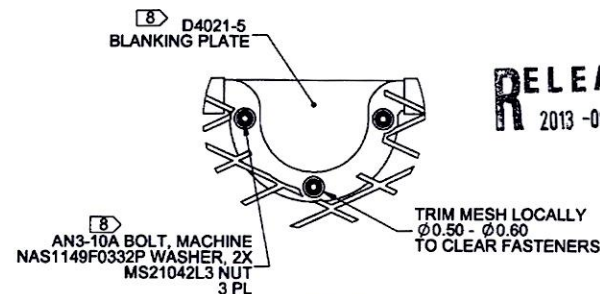
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D D6-2
TYPICAL FOR ALL
HANDLE PLATES

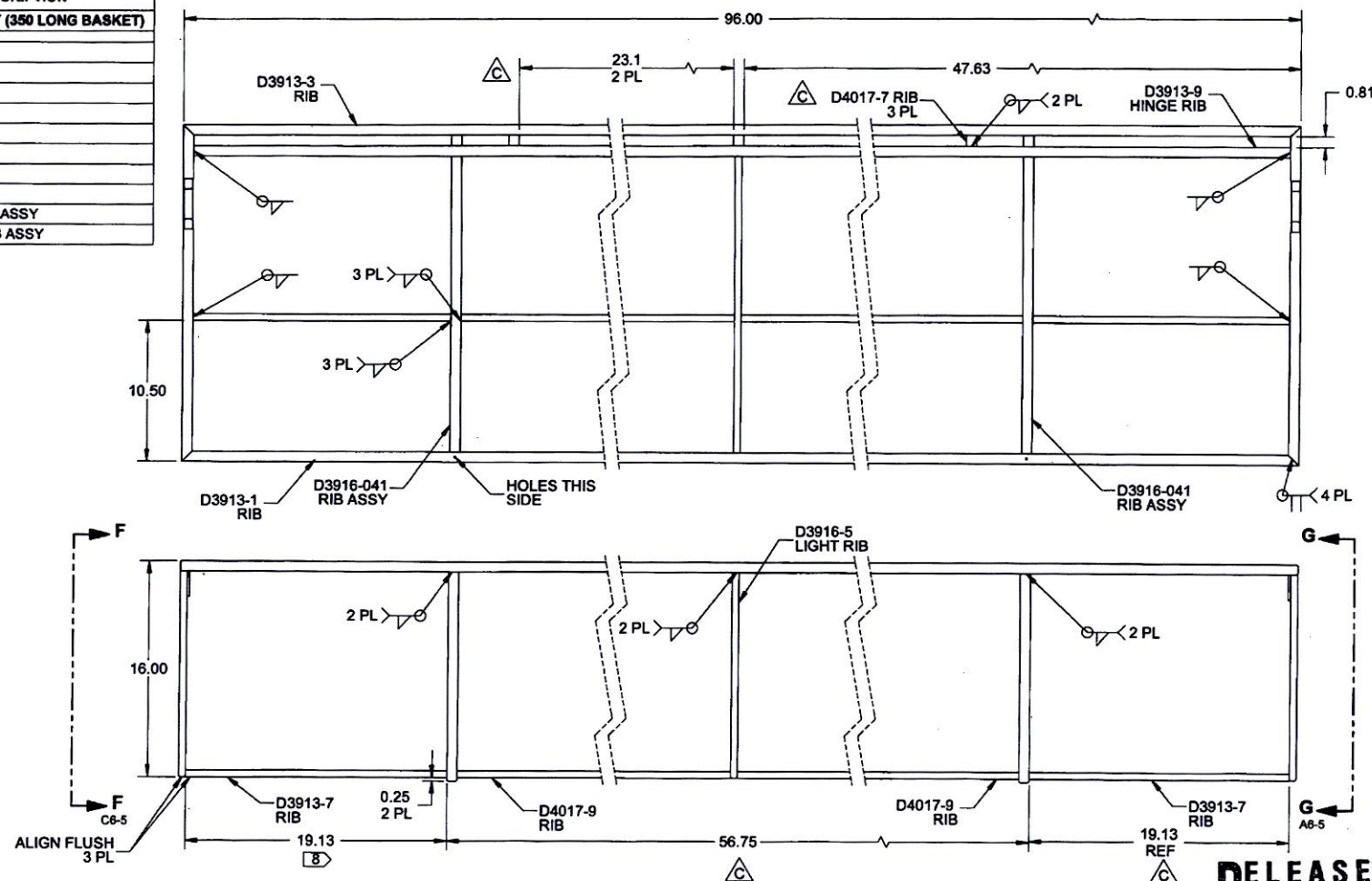


DETAIL E D2-3
D6-3

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350) NTS	
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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ITEM	QTY -101	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



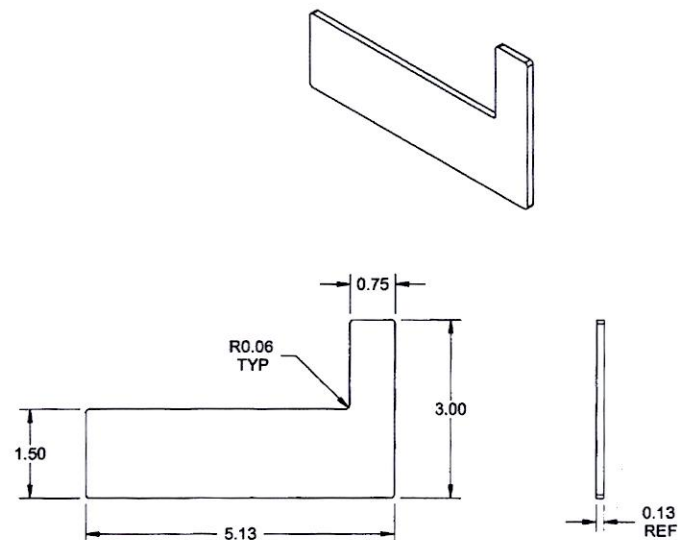
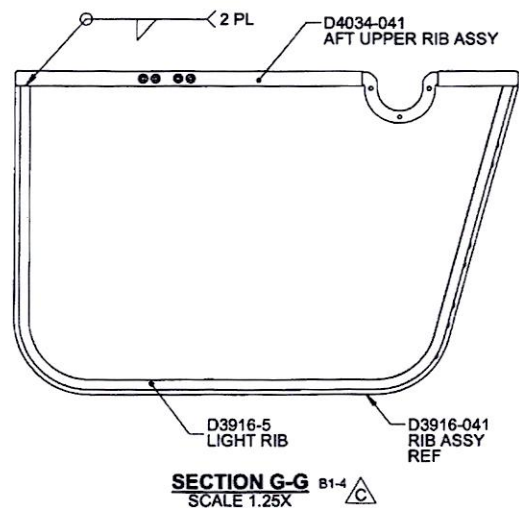
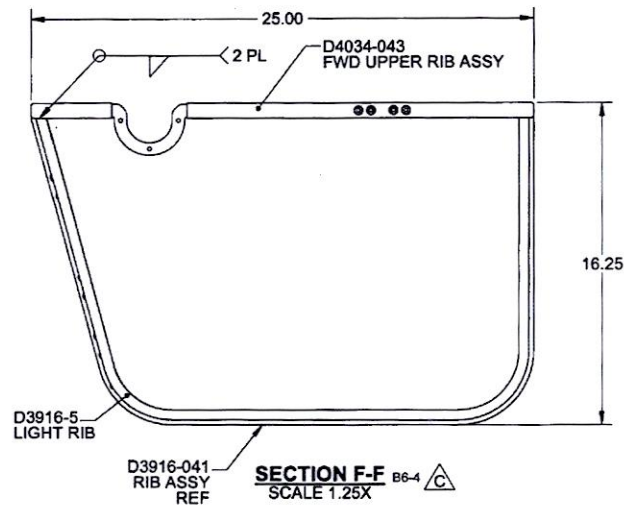
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.65 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

D3913-101 TUBULAR ASSY (350 SHORT BASKET)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350) NTS	
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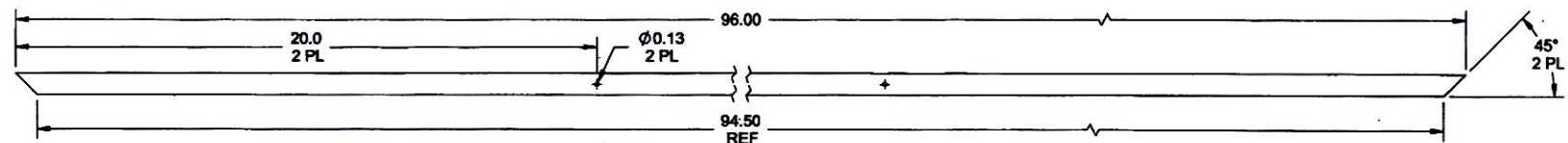
D3913-15 WIDE HANDLE PLATE

NOTES:

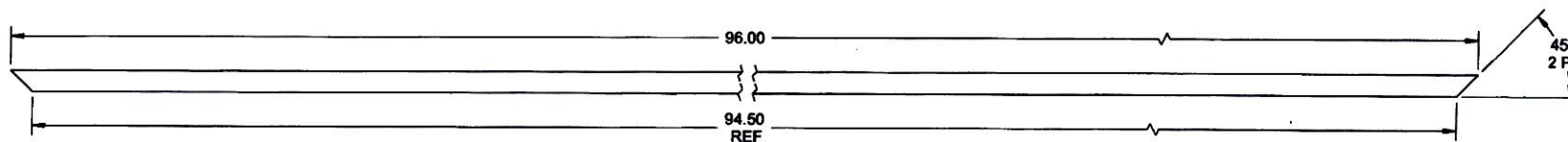
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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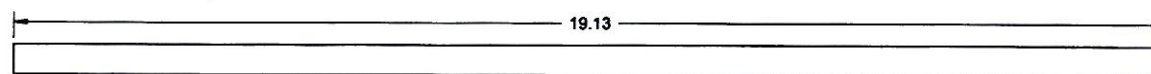
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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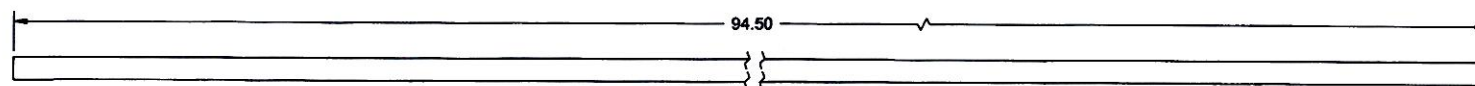
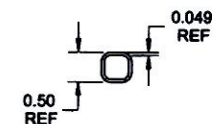
D3913-1 RIB



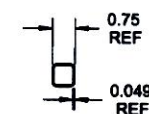
D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB



NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 6 OF 6	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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